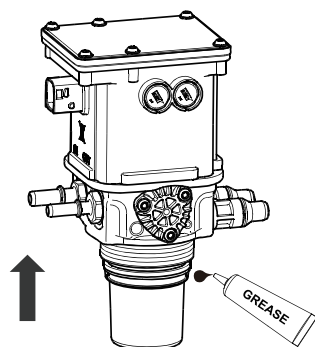
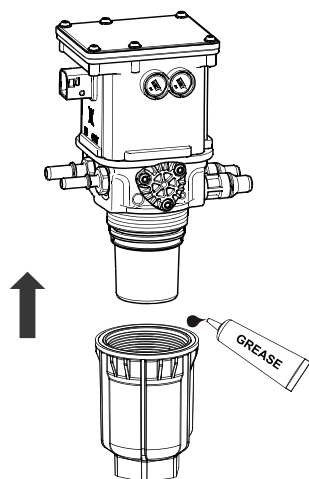


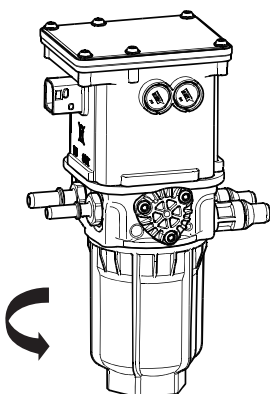
1. Apply maintenance grease to the filter element O-Ring, then install the filter element into the urea pump housing.



2. Install the sealing membrane onto the urea pump housing, Apply maintenance grease to the sealing membrane.



3. Apply maintenance grease to the filter housing O-Ring.



4. Install the filter housing onto the urea pump housing and tighten it.

80Nm