

# Anziehvorschrift Zylinderkopf

# Tightening Instructions for Cylinder Head

# Instructions de serrage pour culasse

# Prescripciones de apriete para culatas

718.341

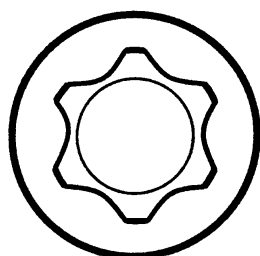
passend für / suitable for  
adaptable à / adaptable a

Peugeot

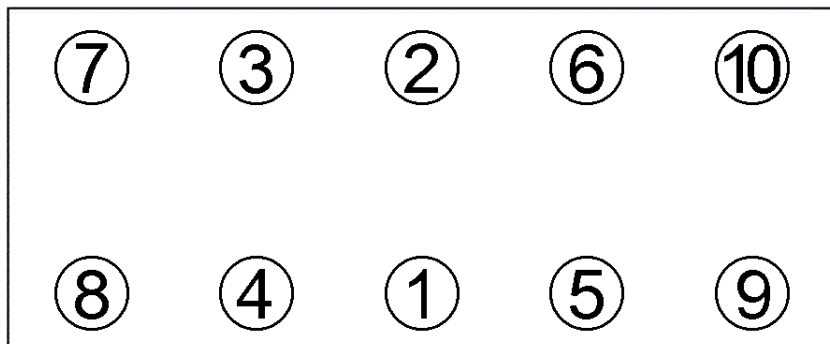


Das Original

Schraubenkopf / Head shape      Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete  
Tête de vis / Cabeza de tornillo



330.390  
M 11x1,5x147



Anziehen/  
Tightening/  
Serrage/  
Apriete

20 Nm  
40 Nm  
130°  
130°

## Zeichenerklärung / Explanations / Explication / Explicacion

|  |                                                |                                 |                                   |                                          |
|--|------------------------------------------------|---------------------------------|-----------------------------------|------------------------------------------|
|  | neue Zylinderkopf-<br>schrauben verwenden      | use new cylinder head<br>bolts  | utiliser des vis neuves           | emplar tornillos nuevos                  |
|  | Warmlauf (80°C)                                | warm up time (80°C)             | chauffage (80°C)                  | calentamiento (80°C)                     |
|  | Schrauben einzeln lösen<br>und wieder anziehen | loosen and tighten each<br>bolt | deserrer et serrer<br>vis par vis | aflojar y apretar<br>tornillo a tornillo |
|  | Setzzeit                                       | relaxation time                 | durée de tassement                | tiempo de espera                         |
|  | Drehwinkel                                     | torque angle                    | angle de serrage                  | ángulo de giro                           |

## Motortyp / Engine type / Type de moteur / Tipo de motor

Ø: 76,3 mm; ÷: 1,40 mm

Mot: DV6BTED, DV6CTED, DV6DTED, DV6C  
9HD, 9HF, 9HL, 9HP, 9HR  
1.6 ltr. HDi, 66-85 kW (90-116 PS)

Peugeot 2008, 3008, 5008, Partner  
Peugeot 207, 208, 301, 308, 508

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26/06/25

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