



Service Info



Assembly instructions

Dual disc clutch with centring tool in the LuK RepSet®

Manufacturer: MAN, Mercedes Benz,
Renault, Volvo

LuK RepSet®: 638 2972 18
638 3090 18
640 3006 18
640 3025 18
640 3027 18
640 3038 18
640 3107 00
640 3139 00



Image 1: LuK dual disc clutch with centring tool

When installing a dual disc clutch, both clutch discs must be centred and the hub profile teeth must be aligned consistently. This is strictly necessary in order to assemble the gearbox correctly.

If the dual disc clutch is assembled without a suitable centring tool, the clutch discs may be damaged when the gearbox is installed. This will lead to functional problems and, in some cases, failure of the clutch system.

The clutch discs can only be centred exactly using a centring tool that is specifically tailored to the dual disc clutch. A suitable centring tool has therefore been added to the package contents of the LuK RepSet® listed.

The centring pin supplied must always be used for installation of the LuK dual disc clutch.

Observe the specifications of the vehicle manufacturer!

Spare parts and technical information can be found under www.schaeffler-aftermarket.com or www.RepXpert.com.

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