

## Anziehvorschrift Zylinderkopf

## Tightening Instructions for Cylinder Head

## Instructions de serrage pour culasse

## Prescripciones de apriete para culatas

724.500

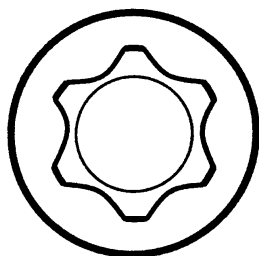
passend für / suitable for  
adaptable à / adaptable a

Citroën, Peugeot,  
Fiat, Lancia

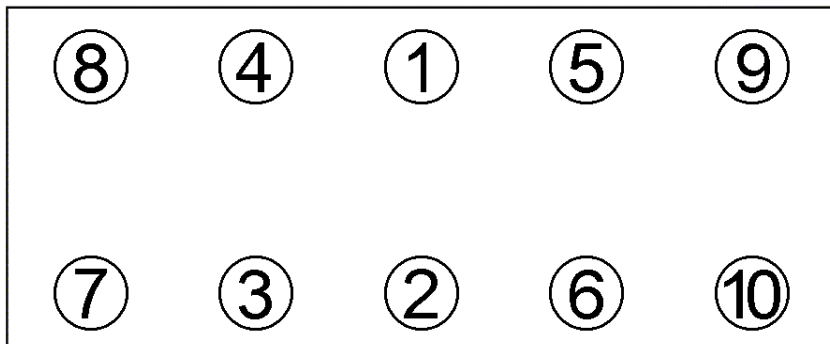


Das Original

Schraubenkopf / Head shape      Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete  
Tête de vis / Cabeza de tornillo



453.490  
M 11x1,5x127



Anziehen/  
Tightening/  
Serrage/  
Apriete

15 Nm  
50 Nm  
20 Nm  
285° ± 5°

## Zeichenerklärung / Explanations / Explication / Explicacion

|  |                                                |                                 |                                   |                                          |
|--|------------------------------------------------|---------------------------------|-----------------------------------|------------------------------------------|
|  | neue Zylinderkopf-<br>schrauben verwenden      | use new cylinder head<br>bolts  | utiliser des vis neuves           | emplar tornillos nuevos                  |
|  | Warmlauf (80°C)                                | warm up time (80°C)             | chauffage (80°C)                  | calentamiento (80°C)                     |
|  | Schrauben einzeln lösen<br>und wieder anziehen | loosen and tighten each<br>bolt | deserrer et serrer<br>vis par vis | aflojar y apretar<br>tornillo a tornillo |
|  | Setzzeit                                       | relaxation time                 | durée de tassement                | tiempo de espera                         |
|  | Drehwinkel                                     | torque angle                    | angle de serrage                  | ángulo de giro                           |

## Motortyp / Engine type / Type de moteur / Tipo de motor

Ø: 85,5 mm; ÷: 1,10 mm

Mot: EW10J4, EW40J4S, EW10D, DEW10J4,  
RFK, RFN, RFR, RLZ  
2,0 Ltr. 99-130 kW (135-177 PS)

C4, C5, C8, Evasion, Jumpy, Xsara, Scudo, Ulysse,  
Phedra, Zeta, 206, 307, 406, 407, 607, 806, 807

## Elring-Serviceteam

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